

11/11/2019

[Dart Hawkesbury] Job Sheet - Lavoie, Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3802-1

Job Sheet 203148



POSITIVE RECALL

Part No: D3802-1

Job Qty: 200 ft

EFFECTIVE 9

AUTH 19-11-11

Part Name: Window Seal (\$ Per Foot)



RELEASED 9

DATE 19-11-13

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/11/19

Job Tracking No:

Due Date: 11/14/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D IPP Rev:A 09-01-12 rev.A as per dwg DD verified by:ec IPP Rev:B 09-04-15 rev.b as per dwg DD verified by:EC IPP Rev:C 10.08.04 p/n chg per ECN10-568 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time
100	Purchasing - Ft	200 ft	11/14/19	11/14/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	200 pcs	11/14/19	11/14/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	



Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S230979



Part: D3802-1

Job No: 203148

Serial No/Batch: S230979

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/12/19

Plex 11/11/19 12:08 PM Dart.Lavoie.Chantal

					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	200 pcs	11/14/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	81
					QC 6 - 40	9-89
					QC 6 - 81	NOV 12 2019
130	Packaging 3-1 - Stock - B4B	200 pcs	11/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	✓ ST416
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	

Oscar NOV 12 2019

					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA FT	200 ft	11/14/19	0.00 0.00	QC 21 - SA - 21	ST 916
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21 NOV 13 2019

see P.O.

POSITIVE RECALL received on 19-11-12 PD

Part Op 100 - Issue P/O: _____ Purchase Part Number: 93695K58 Supplier: Mc MASTER-CARR
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure material certification is attached
 120 - (QC6- All purchased or subcontracted products) Ensure Material certification comply to Dwg D3802
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
93695K58	Window Seal D3802-1	200 ft (1 ea)	100-Purchasing - Ft	5230976

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing - Ft	93695K58	200	0	0

Part Specifications	
Specifications could not be found.	

2009

SPECIFICATION CONTROL DRAWING



D3802-X-YYY WINDOW SEAL

WHERE YYY REPRESENTS LENGTH

DART PIN	SUPPLIER	SUPPLIER P/N	"T" THICKNESS	"W" WIDTH
D3802-1-YYY	McMASTER-CARR	B869K458	0.25	1.00

EG: 0.25" X 1.00" X 40" WINDOW SEAL = D3802-1-040
0.25" X 1.00" X 120" WINDOW SEAL = D3802-1-120

RELEASED
N 2011-11-25

- NOTES:
- 1) MATERIAL: PEEL AND STICK NEOPRENE/EPDM BLEND CLOSED CELL SPONGE, MEDIUM DENSITY
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A

D	CORRECTED PIN EXAMPLE FOR CUT LENGTH OF 40"; REVISED PART NUMBER D3802-1-040	MB	11.11.22
C	CHANGE SUPPLIER PIN TO B869K458 PER FLAMMABILITY TEST RESULTS	MB	10.08.20
B	CHANGE SUPPLIER PIN TO B869K458 PER FLAMMABILITY TEST RESULTS	MB	08.12.18
A	NEW ISSUE	MB	08.08.20
REV.	DESCRIPTION	BY	DATE
DESIGN	1		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.11.22		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. D3802		REV. D	
TITLE WINDOW SEAL		SHEET 1 OF 1	
DATE 11.11.22		SCALE NTS	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045065



Supplier: MCM001-VU
McMaster-Carr Supply Co.
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045065

PO Date: 11/11/19

Due Date: 11/12/19

Purchase Order

Revision:

NOV 11 2019

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	203148	93695K58	D3802	50 ft	Window Seal D3802-1 : AS PER DWG D3802 REV. D	Firmed X200	-	11/12/19	200 ft	0 ft	200 ft	\$0.323/ft	\$64.60
												NOV 12 2019	
												Grand Total:	\$64.60

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY

A015 SHELF LIFE CONTROLLED MATERIAL, 60% SHELF LIFE REQUIRED AT RECEIPT

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/11/19 12:59 PM Dart.Lavoie.Chantal



McMASTER-CARR®

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
POHB045065

Order Placed By
Chantal Lavoie

McMaster-Carr Number
4972107-01

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11/11/2019

Line	Product	Ordered	Shipped
1	93695K58 <i>Um</i> Flame-Retardant Oil-Resistant Blended Buna-N Foam, Adhesive Back Strip, 1" x 50 Feet, 1/4" Thick	4 Each	4

DAS
81
9-89

RECEIVED

NOV 12 2019

DART AEROSPACE LTD.



Certificate of Compliance

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
POHB045065
Order Placed By
Chantal Lavole
McMaster-Carr Number
4972107-01

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11/11/2019

Line	Product	Ordered	Shipped
1	93695K58 Flame-Retardant Oil-Resistant Blended Buna-N Foam, Adhesive Back Strip, 1" x 50 Feet, 1/4" Thick	4 Each	4

Certificate of Compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

Digitally signed by

McMASTER-CARR.



Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
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Purchase Order
POHB045065

Order Placed By
Chantal Laviole

McMaster-Carr Number
4972107-01

Page 1 of 1

11/11/2019

Line	Product	Ordered	Shipped
1	93695K58 Flame-Retardant Oil-Resistant Blended Buna-N Foam, Adhesive Back Strip, 1" x 50 Feet, 1/4" Thick	4 Each	4
Tracking	Carrier	Weight	
489235112127	FedEx Intl Priority	5 lb	

Certificate of Compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

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McMASTER-CARR.